

# ROBINSON HELICOPTER COMPANY

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To: All R44 Dealers, Service Centers and Owners

15 January 2008

## Subject: R44 Factory Overhaul Price List

The following overhaul prices are effective for all aircraft arriving at the RHC factory ready for overhaul after 15 January 2008 and apply to properly maintained, undamaged R44 helicopters without excessive corrosion and still in airworthy condition. Upon receipt of the aircraft, including all parts, logbooks, signed work authorization, and a 50% down payment, the aircraft will be disassembled, inspected, and placed on the R44 production line for reassembly. During overhaul, all fatigue-life-limited components with less than 2200 hours remaining are replaced. All engines are overhauled per the current Lycoming overhaul manual by either RHC or Lycoming. The overhaul price includes the following:

<b>Components Overhauled</b>	<b>Parts Replaced</b>	<b>Parts Replaced (cont.)</b>
C006-1/-3 MR Gearbox	A120-3 Bellcrank	C169 Muffler
C007-5 Fanshaft	A190-3 V-Belts	C258-1 Pitch Links
C012 Collective & Cyclic	C008-4 TR Assy	C274 Windshields
C013 TR Flight Controls	C016-2 MR Blades	C667 Skid Shoes
C017-2 Swashplate	C020-1 Upper Frame	C947 & A947 Flexplates
C018 Clutch	C027-1 Cooling Panels	D224 TR Driveshaft
C021-1 TR Gearbox	C069-3 Cyclic Stick	Interior – includes seats & carpet
C051-1 Actuator	C121-17 P/P Tube	Various small parts & hardware
C031-1 TR Pitch Control	C005-5 MR Hub	D079-1 TR Guard
D174-2 Fanwheel	C158-1 MR Spindles	
Hydraulic Assemblies	C159-1 Pitch Bearings	
Engine (OH exchange)	C170 Sheave	

Following reassembly, the aircraft exterior is repainted with a white base and one trim color (other paint options available at additional charge). All R44s overhauled at the factory, including engines, will receive a new RHC one-year or 1000-hour (whichever occurs first) limited warranty. Prices given do not include avionics, instruments, floats, searchlights, or other specialized equipment. Prices for the basic overhaul and upgrades are listed below. Prices on the 4400-hour overhauls will vary depending on additional items, including life-limited parts, requiring replacement.

<b>Basic Overhaul Price</b>	<b>R44 Astro &amp; Raven I R44 Raven II</b>	<b>Base Price</b>
		<b>\$183,500.00 + upgrades</b>
		<b>\$199,500.00 + upgrades</b>

### Upgrades

<b>Aircraft S/N</b>	<b>Description</b>	<b>Price</b>
Required thru 0201	C011 Carb Heat Assist	\$ 1,448.00
Required thru 0159	C023 Tailcone, Rev. N or later	\$ 5,340.00
Required thru 0663	Hydraulic Power Controls (includes pistol grip)	\$40,000.00
Required	KI-163 Full Flow Oil Filter	\$ 850.00
Optional	D575-1 Pneumatic Front Door Openers	\$ 5,338.00
Optional	C058-1 Cyclic Pistol Grip	\$ 2,949.00
Optional	D032-2 Priming System	\$ 800.00
Clippers	C034-3 Pop-Out Float Overhaul (includes new floats, covers & cylinder exchange)	\$18,800.00
Clippers	Upgrade from C034-1 to C034-3 Pop-Out Floats (includes MT980-1-2 wheels)	\$ 6,900.00
Clippers	C949-3-4 Utility Float Replacement	\$13,506.00

Specifications and prices are subject to change without prior notice. Prices net RHC factory, no Dealer/Service Center discounts apply. For further information, contact [cs3@robinsonheli.com](mailto:cs3@robinsonheli.com).